



tesa[®] 60402

Product Information



Hard grade PVC closed cell double sided foam tape 1.6mm thick (black). Ideal for use in the glazing market

Product Description

tesa 60402 is a 1.6mm hard grade closed cell PVC foam tape with an acrylic adhesive on both sides.
Note: 604 Series is a glazing tape and is not suitable for bonding or mounting applications.

Product Features

- The closed cell foam can create a waterproof barrier when compressed, while still being flexible enough to seal uneven surfaces.
- The higher density foam has a greater resistance to water penetration than tesa 602 Series foam tapes, making it the ideal choice for sealing applications in the glazing market.
- tesa 604 Series is resistant to fungi, oxidation, UV and ozone.
- It complies with A.A.M.A.**810-85 type 1 and AS 2047 standards.
- The product is silicone compatible, and available in customised die cuts.

Application Fields

tesa 604 Series foam tape is an approved primary glazing seal for domestic and commercial glazing systems.

Application ideas:

- Primary seal between the glass and metal frame in commercial and domestic windows and window walls
- Dampening vibrations between the metal frame and cladding in the transport industry
- Die-cut corner seal in domestic and commercial windows.

Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.

Product Construction

- | | | | |
|--------------------|----------|-------------------|---------|
| • Backing | PVC foam | • Total thickness | 1600 µm |
| • Type of adhesive | acrylic | • Color | black |
| • Type of liner | paper | | |

Properties/Performance Values

- | | | | |
|-----------------------|-------|------------------------------------|-------|
| • Elongation at break | 160 % | • Temperature resistance long term | 90 °C |
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For latest information on this product please visit <http://l.tesa.com/?ip=60402>



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